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## MEMORANDUM

Date: December 2, 2005

Subject: Painting Galvanized (PG or HG) Steel

From: Unistrut Engineering

Painting galvanized steel should follow the procedures established by the Steel Structures Painting Council (SSPC). The recommended procedures and specifications to paint galvanized steel are:

- SSPC Good Painting Practice, Volume 1, Chapter 22, "Painting Galvanized Steel"
- SSPC-SP1, "Surface Preparation Specification No. 1 Solvent Cleaning"
- SSPC-Paint 27, "Paint Specification No. 27, Basic Zinc Chromate-Vinyl Butyral Wash Primer"

















